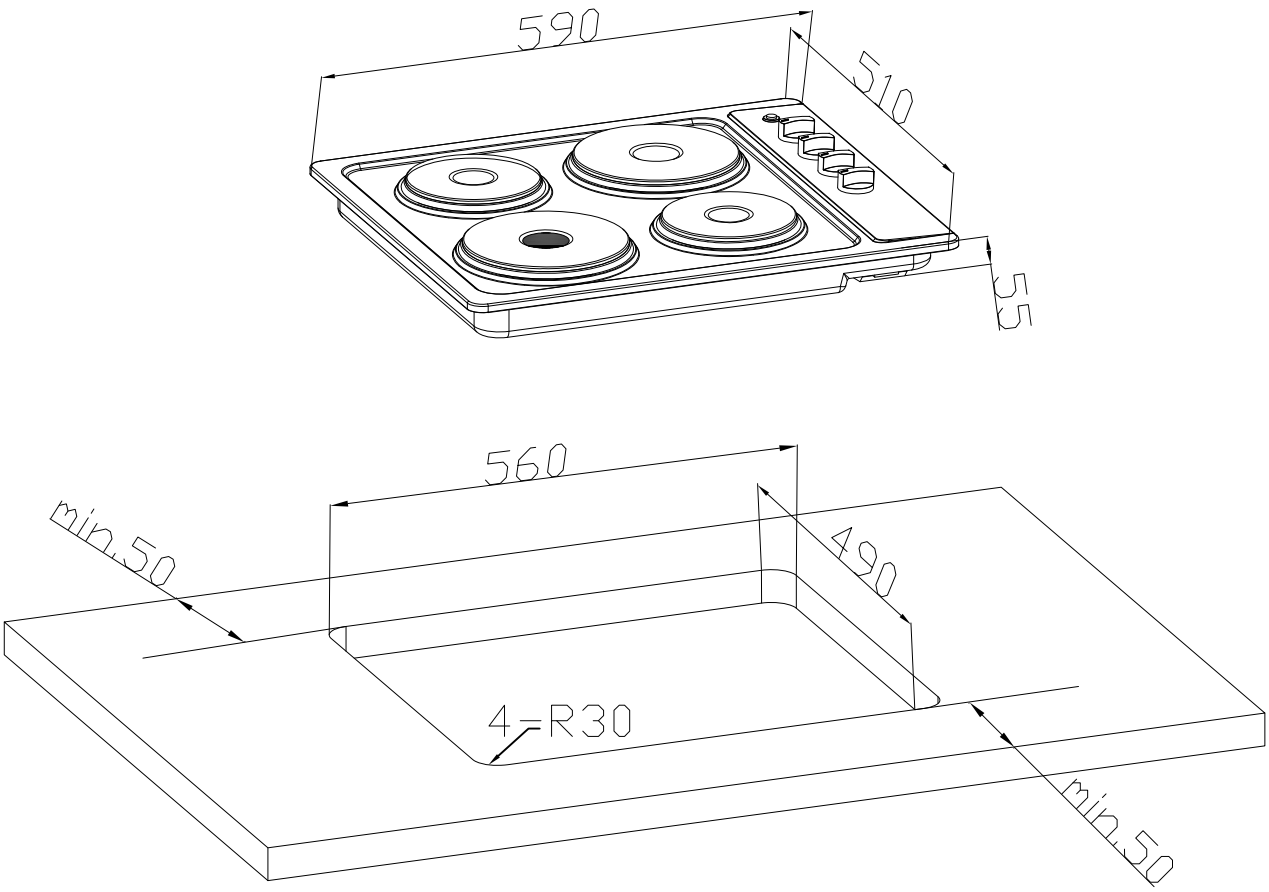

590
510
55
560
490
min.50
4=R30
min.50